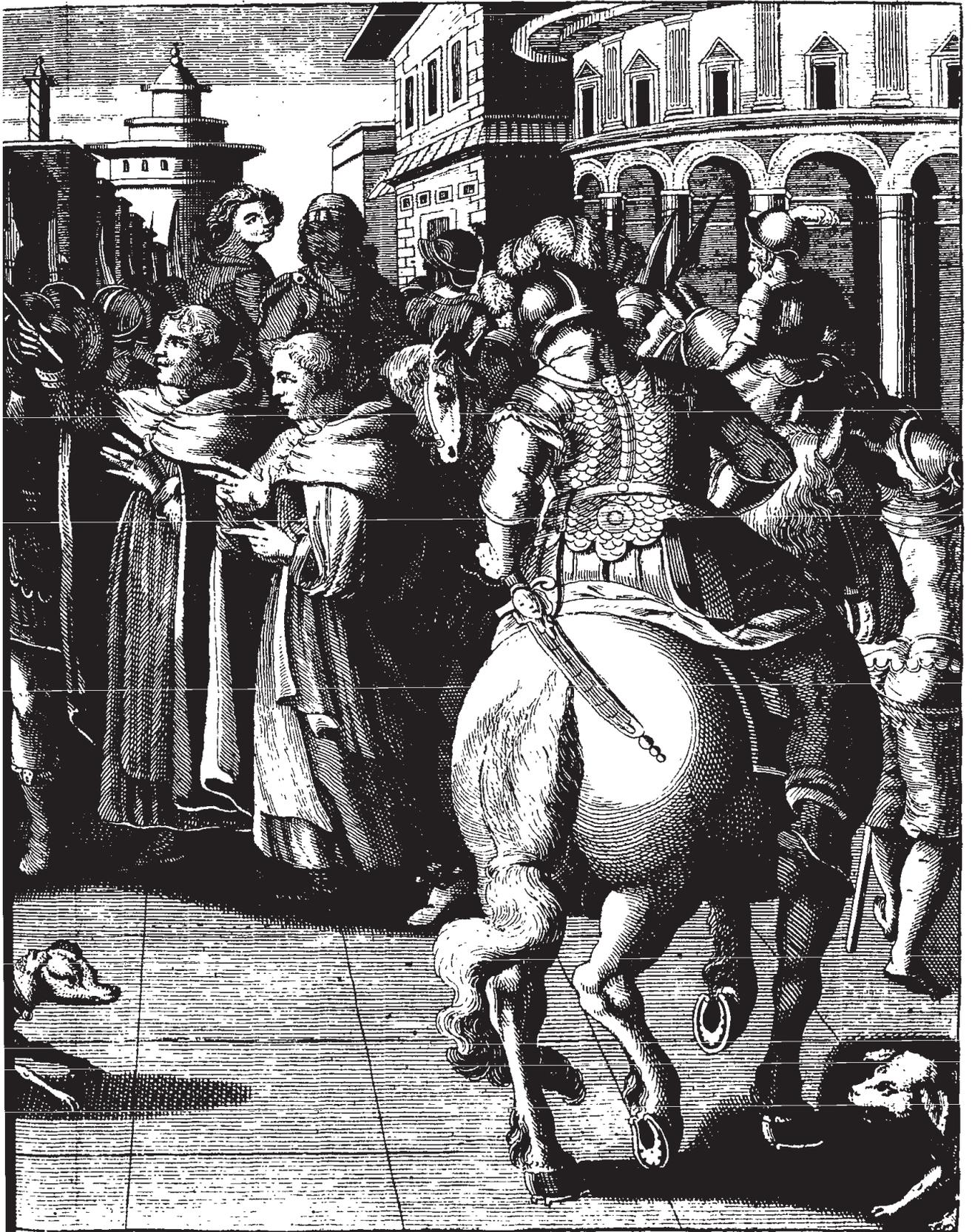




In this Plate is represented the two Monks who first brought Silk-w

piece.



As Eggs into Europe , presenting them to the Emperor Justinian .

A
Compendious Account
Of the whole ART of
BREEDING, NURSING,
AND
The RIGHT ORDERING
OF THE
SILK-WORM.

Illustrated with Figures engraven on COPPER:
Whereon is curiously exhibited the whole Management
of this PROFITABLE INSECT.

L O N D O N :

Printed for JOHN WORRALL, at the *Dove* in *Bell-Yard*, near
Lincolns-Inn; OLIVE. PAYNE, in *Round Court* in the *Strand*;
THOMAS BOREMAN, on *Ludgate-Hill*, near the *Gate*; and
THOMAS GAME, at the *Bible* facing the *East End* of the
New Church in the *Strand*; Bookfellers.

M. DCC. XXXIII.

T O

The Right Honourable

The Lord Viscount P E R C I V A L,

The Right Honourable

The Lord C A R P E N T E R ;

A N D T O

The rest of the Honourable G E N T L E M E N,

The Trustees for Establishing the
Colony of *Georgia* in *America* :

This T R E A T I S E,

On the Management of the S I L K - W O R M,

Is with all Humility humbly Inscribed to your

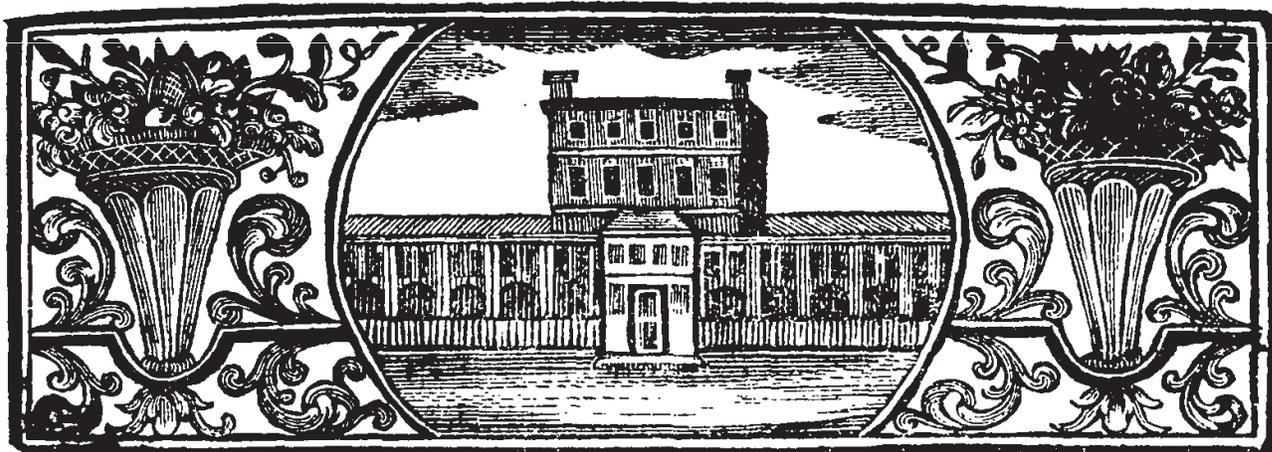
Honours,

B Y

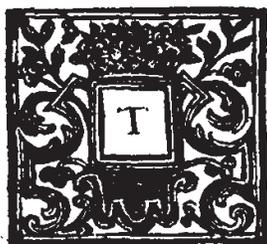
Your Honours Most Humble, and

Most Obedient Servant,

T. B.



THE INTRODUCTION.



THIS small Treatise, on the Management of the *Silk-Worm*, was written some Months since, and designed to be printed for the Instruction and Entertainment of such Persons as kept these Creatures for their Pleasure only: Despairing of ever seeing the Raising of the Silk Manufacture again attempted; after the many Endeavours that have been made by several worthy Gentlemen, in order to establish this very profitable Branch of Trade in this Nation, had proved unsuccessful.

BUT since his Majesty, out of his Princely Goodnets, having taken into his Royal Consideration the miserable Circumstances of many of his own poor Subjects ready to perish for Want, and likewise the Distresses of many Foreigners, who would willingly take Refuge here from Persecution, has been graciously pleased to grant a Charter for incorporating a Number of honourable, disinterested Gentlemen, by the Name of *The Trustees for establishing the Colony of Georgia in America*. They are empowered to collect Benefactions, and lay them out in Cloathing, Arm-
ing,

ii **The I N T R O D U C T I O N.**

ing, sending over, and supporting Colonies of the Poor, whether Subjects or Foreigners, in *Georgia*.

IT is now therefore humbly thought, that the following Treatise may be of more general Use than it was at first intended, because that among the many useful Employments designed for those industrious Poor, that shall become the new Inhabitants of *Georgia*, it is with inexpressible Pleasure, we hear that of raising Raw Silk is intended as one; and what gives us greater Expectation than ever, that the *English* Nation will speedily be enriched with this golden Fleece, is from those Honourable Gentlemen the Trustees wise and well calculated Scheme.

THE Establishment of the Silk Manufacture in the Dominions of *Great Britain* is certainly a noble Design, and excellently well worth those Honourable Gentlemens Consideration; and that the raising of the Silk Manufacture is practicable even in this Kingdom, but much more so in our *American* Dominions, has been abundantly made appear, both by the Writings and Experiments of many ingenious Persons.

THE Climate and Soil of *New England, Carolina, Virginia, &c.* are each so excellently well suited to the Nature of the Silk-Worm, and to the Propagation of the Mulberry-Tree; whose Leaves are these Creatures natural and most beloved Food; that they have been often found naturally and wildly, (if I may be allowed the Expression) upon the Mulberry-Trees, &c. of those Parts: But being neglected, unless by a few curious Persons, who keep them for little more than their Diversion, they become Food for Birds, and other Creatures that delight to prey upon the Silk-Worm.

A N D

AND thus the Care and Propagation of this wonderful Creature, whose well known Use is more immediately designed by Providence, for the Benefit and Advantage of Mankind, has been for so many past Ages neglected by the *English* Nation.

THERE seemed to be nothing so much wanting before, to establish the Silk-Manufacture in *England*, as some eminent Persons to have engaged themselves heartily in the Undertaking. This would have been the only Means to have excited others to follow their laudable Example: It was by this Method, that they brought the Silk Trade so soon to such Perfection in *Italy*, &c. that there, not only Persons of the first Rank were engaged in this Work, but the Magistrates also assisted; each lending a helping Hand, till they saw this desirable and profitable Manufacture firmly rooted and established in their Countries.

IN whatever Country the Silk Trade is propagated, besides all other Advantages arising therefrom, the Nation in general reaps this one very great Benefit; that it employs a great Number of their industrious Poor: for not only Men, but Women, Children, and impotent Persons, may be made use of in this Work; for it is a Work both easy and pleasant, and performed in as delightful a Season as any in the whole Year.

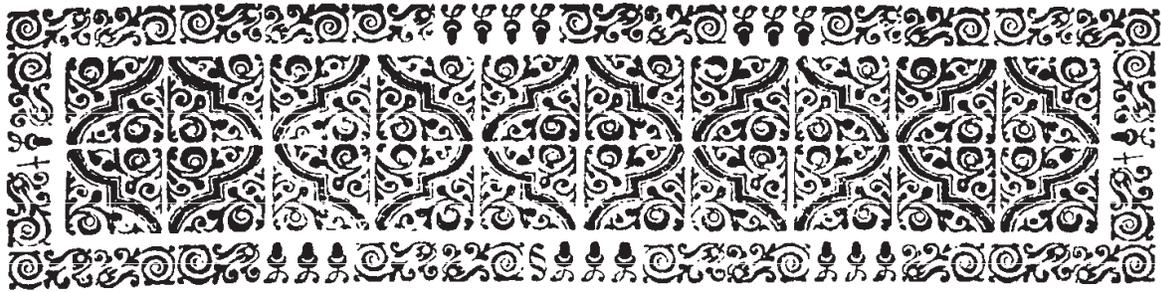
WE are informed by Persons worthy of Credit, that in *Carolina* Silk is come unto great improvement, some Families making forty or fifty Pound weight a Year, and their Plantation Work not neglected; little Negro Children being serviceable in feeding and looking after the Silk-Worms. And that there is no Tree in *Carolina*, that thrives better than the Mulberry-Tree, which flourishes in that Climate

as well as in any Country in the World. This plainly shews the very great Advantage that is to be made by keeping of Silk-worms ; first, it takes up but about two Months Time, which this whole Work is begun and ended in ; next, the Persons made use of to attend these Creatures, are chiefly such as are unfit for any other Employment,

T H E R E can be no material Objection against the Facility of raising this desirable Trade in those Parts : Providence having amply furnished that Country with all the Materials fitting to build, and carry on this noble Work. Therefore it is to be hop'd, from the consideration of the fitness of the Place to propagate the Silk Trade in ; (besides several other useful Employments) the Easiness of its being perfected, the Benefit that it will be to every single Person concern'd in keeping of Silk-Worms, and to the Nation in general, by relieving some thousands of poor unhappy People, who are now in a starving Condition ; by placing them in Employments, whereby they may be able to provide for themselves and their perishing Offspring : that this will incline the Hearts of People of all Ranks to contribute towards the carrying on of this Undertaking ; and that the Trustees may be the better enabled with speed to accomplish this their noble Design.

I F this Treatise contains any thing that may be thought useful towards the promoting of this excellent Undertaking ; then will the Writer of it think himself amply rewarded. And that all the Endeavours of those Honourable Persons the Trustees, that tend to this noble End, may meet with Success, is the Prayer of him, who is heartily, and truly, the Well-wisher of this Nation's good,

T. B.



THE
ANTIQUITY
OF THE
SILK-WORM,
AND

The Manner of its being first Introduced into *EUROPE.*



I CANNOT see any reason to doubt, but, that the *Silk-Worm* had its Original within the sixth day of the world's Creation; on which day the Species of all land Insects, Quadrupeds, &c. were created, as the Sacred Penman informs us, (*Gen. chap. i. v. 24.*) *And God said, let the Earth bring forth the living Creature after his kind, Cattle and creeping Thing and Beast of the Earth after his kind: and it was so.* But, whether

the *Antideluvians* had discovered any Knowledge of this noble Insect, the manner of its spinning its Web, and its usefulness to Mankind for Clothing, &c. doth not appear. Neither is it certainly known at what time after the Flood, or by what Nation, they were first taken notice of. It is by some attributed to *Noah*, that he first discovered the Use of these wonderful Creatures; and propagated them in *China*, where he is supposed to have settled after the Flood, and become a Husbandman in those Parts; and by some is thought to be *Fohi*, their first King. Others contend that the Knowledge and Propagation of the Silk-Worm were as early made known to the *Persians* by the sons of *Noah*, or their Posterity. Be that as it will, it is certain that both these Nations had the Knowledge of Silk very early, and were the first that propagated Silk, and reap'd the Profit and Benefit of it many hundred Years before any other Country. For the first time that any Silk was brought into *Greece*, was after *Alexander* the Great had conquer'd *Persia*, and about three hundred Years before the Birth of our Saviour, which is about two thousand Years since the Knowledge of it in those Parts. And from thence it came into *Italy*, in the flourishing time of the Roman Empire. But it was a long time very dear in all those Western Parts, as being weight for weight of equal value with Gold, a Pound of one costing a Pound of the other. *Persia* was the only place which the *Europeans* frequented for the sake of their Silk: and it is certain that the *Persians* took Care for many hundred Years to keep their Manufactures to themselves, not permitting the Silk-Worms to be carried out of *Persia*, or any Persons to pass from thence into the West, who were skilled in managing of them. This made them in *Europe* to be so ignorant, as to think, that Silk grew on the tops of Trees, as Cotton.

So that by this may be seen how ignorant the *Europeans* were, as to the Knowledge of the production of Silk; and remained so until the time of *Justinian* the Emperor, the Reign of which Emperor began *A. D.* 526. He looking on it as a great Hardship, that the Subjects of his Empire should buy this Manufacture of the *Persians* at so dear a Rate, in order to put an End to this Imposition, sent two Monks into *India* * (understanding that there was plenty of Silk in those Parts) to learn there how the filken Trade was managed; and on their return to bring with them, if it was possible to be procured, some of the Species, whether Vegetable or Animal, from which the Silk was produced; that so he might set up the Manufacture in his own Dominions. These Monks, when they returned, told him, that the Silk was produc'd by an Insect, which could not be brought so long a Journey alive. But understanding from them that its Eggs might be brought; and that

* The whole countrey of *China* was antiently (as *Ptolemy* says) called *Serica*, from its abounding with Silk; for the several Provinces have great numbers of Silk-Worms, and such vast quantities of Silk, that the inhabitants thereof spend the greatest part of their Time in tending, looking after, and taking Care of the increasing of them: So that ten Suits of Silk may there be bought cheaper than you can buy one of Cloth in *Europe*. And the *Chinese* continue to make the greatest Advantage thereof to this Day of any Nation, by planting the Seed of the Mulberry-Trees twice a Year, and mowing them down to feed their Silk-Worms with; by which means they have two Crops a Year. Those which they do not mow they cut every Year, that so they may not grow up to any largeness; for they find by Experience, that the Leaves of the low or young Trees make the best Silk: so that by this only means, all who keep Silk-Worms know very well how to distinguish the first spinning of the Silk from the second, because the first is the Product of the soft and tender Leaves, which shoot forth first in the Spring, and are then eaten by the Worms: but the hard and sour Summer Leaves make the second Spinning; which Alteration of Food doth occasion so great a difference in the Product of these small Creatures.

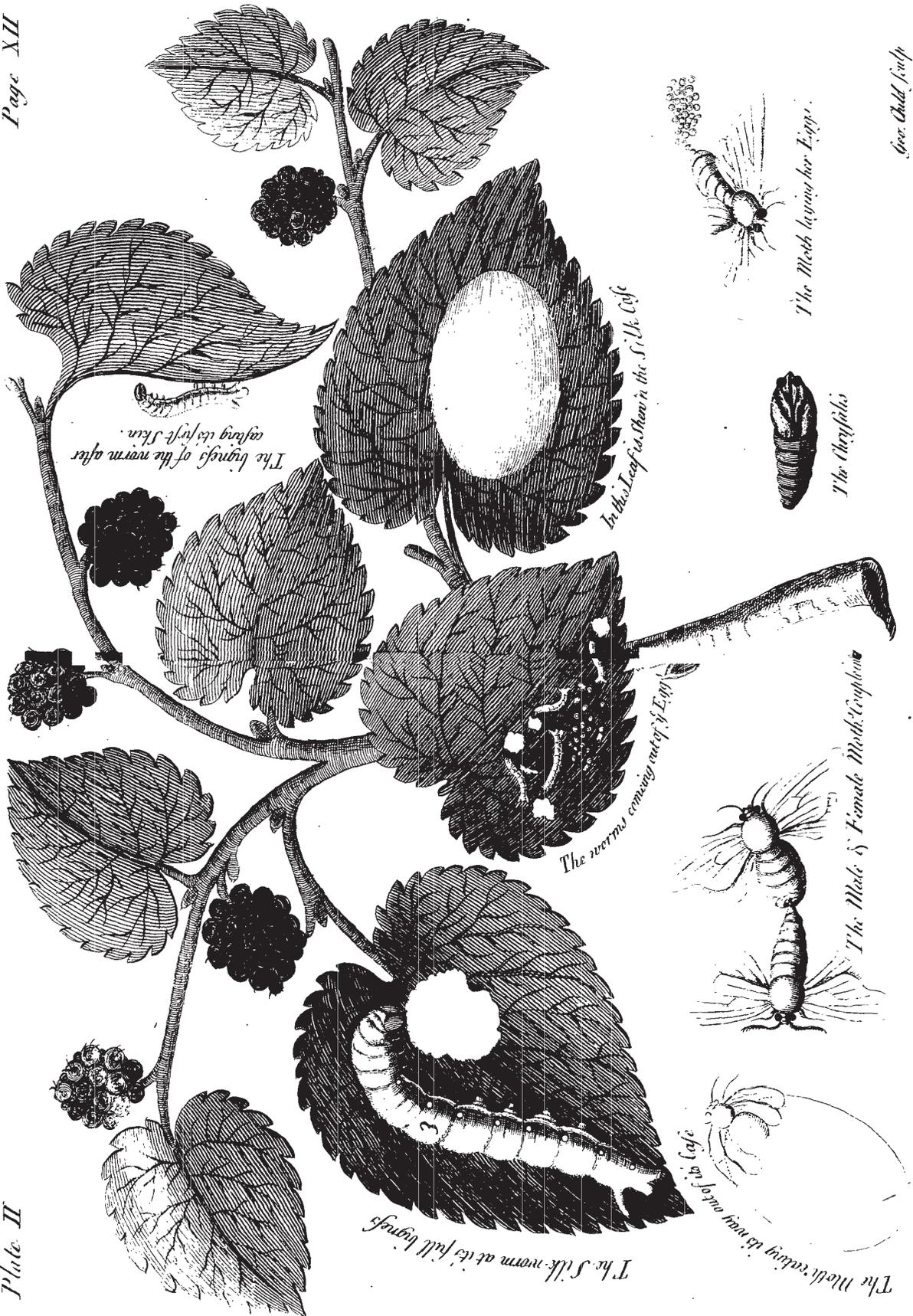
from them the Creatures might be propagated; He sent them back a second time, to bring him of those Eggs; who, having effected what they went about, brought to *Constantinople* great quantities of those Eggs, which they presented to the Emperor, enclosed in a Roll or Horn of Paper, with Instructions how to breed, nourish, and draw Silk from the said Creatures; which was received with great Applause and Admiration, [See Plate 1, facing the Title.] And from them have been propagated all the Silk-Worms, and their Silk in *Europe*.



A Description of the SILK-WORM, and of its several Transformations.

THE first is from an Egg of the bigness of a Mustard-seed, of a Liver-colour, to a Worm or Caterpillar of a pale Cream-colour inclining to white, with one small dark Circle on each side upon every Joint, and two half Circles on its Back; having six Feet, *viz.* three on each side near the Head, and ten *HOLDERS*, *viz.* four on each side near the middle of the Body, and one small one on each side near the Tail. During this Form it undergoes constantly four Sicknesses, each lasting about three Days, wherein it feeds not at all, but grows thicker, shorter, and clearer and at each sickness changes its Skin.

THE second Change is, from a Worm to an *Aurelia* or *Chrysalis*, of the same Colour as the Egg, having the shape of a small Plum, [See Plate 2.] whereunto it is transformed after its spinning time; in which state it lies shut up in hot Countries for fourteen or fifteen Days, in more temperate ones eighteen or twenty Days, without any Food known to us: during which
time,



Geo. Child, Sculp.

Double-page spread rotated 90° and reduced to 70% to fit on page.

time this Insect leaves two Coats, both that of a Worm, when it is changed into an *Aurelia*, and that of an *Aurelia*, when it becomes a Moth in its Silk-case or Bottom.

THE third Transformation is, from an *Aurelia* to a *Moth*, coming out of its Case, with a Head, Legs, Wings, Horns, &c. For which Passage, it makes way by a whitish Water it casts upon the Silk; which moistening, and thereby in a manner putrefying it, the new Creature eats its way out thro' the sharp end of the Case, by a Hole as big as itself. There is found no Excrement in the Case, but only the two Skins just mentioned. This last Change into a *Moth* is the Perfection of this Insect. Soon after the Male and Female *Moths* are come out of their Cases, they Couple, and continue coupled for eight or ten Hours, the Male having spent himself, falleth down, and in a short time after dieth; and the Female, having first laid her Eggs, shareth the same Fate. The Eggs, when they are first laid, are of a pale Yellow, but in a few Days change into a Liver-colour. And, what is wonderful, these Eggs are kept ten Months in the Year as a dead Thing, taking Life again in their Season.

Note, That Case, Silk-bottom, Cod, Ball, &c. are only divers Names for one and the same Thing.



*The manner of Hatching the SILK-WORMS Eggs;
and how to order the Worms.*

FIRST of all, great Care is to be taken to be furnished with Mulberry-leaves, sufficient to support such a number of Worms as you intend to breed. It is estimated that Silk-worms,

worms, produced from an Ounce of Seed, eat, in their whole time of Feeding, from two to three hundred Pound weight of Mulberry-leaves. Being provided with Eggs, and secured of Leaves for the maintenance of the Creatures; in order to hatch them at the proper Season, observe the following Method.

When the Mulberry-Tree begins a little to Bud, which is about the latter end of *April*, or beginning of *May*, take the Silk-worms Eggs, and put them into little safe deal Boxes, lined with Paper, about an Ounce of Eggs in each Box*; or else tie them up in Linen, or fine Lawn-Bags. These Boxes or Bags you may put into your Bosom, or in your Pockets next your Body in the Daytime, taking Care not to press or shake them too much; and on Nights between warm Pillows put under your Bolster or Bed; to the End that they may continually receive as it were a natural Heat, during the whole time of their Hatching: Not but that the Nature of this Creature is such at the proper Season, that the Eggs will Hatch of themselves, there is no preventing of them, unless by keeping them extraordinary cool. Some esteem this the best way of hatching the Eggs, as being more

* It is a Practise used in some Countrys where Silk-Worms are kept, that a little before they begin to hatch the Eggs, they first put them into some of the best and strongest Wine made luke-warm, stirring them gently for about half a quarter of an Hour: by which means they sever the Decayed from the Sound, the bad floating on the Surface of the Wine, and the good sinking to the bottom, being heavier, which only are to be preserved as fit for use. This practise is intirely needless; if it does no damage, it certainly adds not the least Virtue to the Eggs. In some parts of *France*, instead of putting the Eggs into the Wine, they spurt it on them with their mouths, and after sever them with a Knife: this method is as needless as the former. They will succeed as well without any such means.

Natural.



The Women examining and preparing the Eggs in order to puttl



into Bags or Boxes for hatching, according to the practice used in France

Natural. Others prefer the other way, because the Worms hatch much sooner: But the former way of assisting them with warm Pillows, &c. is certainly the Method that has been practised with Success, both in *France, Spain, &c.* for many Ages past.

T H E R E is no great Danger or Difficulty in hatching the Eggs; the chief Thing to be regarded is, to keep them continually warm; therefore if you put the Boxes or Bags in the Day-time in a Room where the Sun shines powerfully upon them, or place them upon a Hearth where they may receive a moderate Heat from the Fire, either of these ways will do as well as the former.

A N D this Method you are to observe for three Days, without looking upon them, for fear the cold Air injure them; and, if there be no appearance of any being hatched, you may continue them warm two or three Days longer; and then without doubt you will find some of them hatched, which must not be separated from the Eggs that are not hatched, but put all together with the Linnen, into a deal Box. This is to be understood of those only that are hatched in Linnen, or fine Lawn Bags; for such as are hatched in Boxes are to be separated from the Eggs that are unhatched by this Method, (and the Reason of putting the former into Boxes is, that they may be separated as they come out of their Eggs, after the same manner.) Take a piece of clean white Paper pierced full of small Holes, that will just fit the inside of the Box *. This must be laid upon the Eggs, and new hatched

* The Method used by many People that keep Silk-Worms in *England* is, as fast as the Worms hatch, with a feather or a hair pencil, a little wetted, to just touch the Worm, and it will stick to it; and by this means they remove them to the Boxes prepared for nursing them in.

Worms; and upon the Paper put three or four of the youngest and tendrest Mulberry-leaves; or for want of them young Lettice, Succory, or Bramble-leaves, which the Worms will feed upon very freely, especially the Lettice, and likewise on the Leaves of many other Trees; yet none are so agreeable to the Silk-worm as the Mulberry-leaf, the other being apt to scour them too much. Therefore it is better to keep back the Eggs from hatching, till you are sure of Mulberry-leaves, (and keep them constantly to that Diet,) and the young Worms will come thro' the Holes of the Paper, as fast as they Hatch, to feed upon the Leaves.

As soon as you see your new hatch'd Worms come upon the Paper, and get upon the Leaves, then you may open your Boxes every two Hours, or oftner; and these Leaves with the Worms upon them you must still remove, without touching the Worms with your Hands, into other Boxes, laying fresh Leaves as well on those that are removed, as on the Paper where the Eggs are; and this is the Method which must be duly kept and observed, until all the Worms are hatch'd, which will be in about five Days from their first beginning to hatch; for what Eggs remain unhatch'd in that time (if proper Care has been taken in order to hatch them) may be thrown away, as not good. Those that are hatched Day by Day must be kept apart, upon account of their different times of Sickneses; and knowing the time of their sleepey Diseases, which come upon them, you may prevent the Accidents and Evils which attend them; which are four in the time of their feeding, the first about twelve Days after they are hatch'd, and from that time at the end of every eight Days, according to the Weather, and their good or ill Usage: During which time of every Sicknes, which lasteth three or four Days,
you

you must feed them but very little, as only to relieve such of them as shall have pass'd their Sickness before the rest, and those that shall not fall into their Sickness so soon. Wherefore, until they come to their first Sickness, give them young Mulberry-Leaves twice a Day, but few at a time: from thence, until their second Sickness, twice every Day in greater Quantity; and so from their second to their third Sickness, increasing the Quantity of the Leaves, according as you perceive the Worms to grow in Strength, and clear of Sickness. From the third until the fourth Sickness, you may give them Leaves thrice every Day; and, the fourth being past, you may let them have so many as they will eat, always taking care that you give them none but such as are dry, and well aired upon a Table or Cloth, before they be laid upon them; and withal gathered, so near as may be, at such times, as either the Sun or Wind hath cleared them of the Dew that falleth upon them.

Note, The Worms eat more Leaves in three or four Days after they have passed their fourth Sickness, than they did in all their time before.

LET the Leaves be gathered with clean Hands; be careful not to bruise them; and let the Bags or Baskets that you put the Leaves into be very clean.

N. B. The Leaves are accounted better for the Worms, when they have been gathered four or five Hours, than fresh from the Tree; and in rainy Weather they will keep about two Days, by turning them two or three times a Day, without bruising them, and be fit for Food.

WHEN you perceive the Worms to grow in Bigness, and press one another too much, you may remove them to Shelves. Observe in the removing of them, to do it by giving them fresh young Mulberry-Leaves, and taking them out again in a quarter of an Hour, or thereabouts, with the Worms that are upon them, without touching the Worms with your Hands: And this do till you have removed all the Worms to the Shelves prepared for the nursing them on, after the following Manner.

RAISE in a convenient airy Room, as many Shelves made of dry wholesome Wood, free from any strong offensive Smell, as likewise let the whole Scaffolding be, as you judge sufficient for your Purpose. Place these Shelves three, four, or five Stories, one above another, according to the Height of the Roof of the House, or the number of Shelves you stand in need of, and at about eighteen Inches distance; the lowermost being about three or four Foot broad; and let each of the other Shelves fall four or five Inches narrower than the next under it; that, if any of the Worms should fall off from one Shelve, the next may catch them. Let the whole Scaffolding stand at some distance from the Wall, that you may go round them, the better to observe and attend them, and also the better to secure them from Rats and Mice, which will destroy the Worms: They have likewise other Enemies, which they must be defended from, such as Cats, Poultry, Birds, &c. The Shelves being thus prepared and secured for the feeding of the Worms, you need observe no other Order than this: Lay under them upon the Tables or Shelves, Leaves of broad, coarse, clean Paper, until such Time as the Worms have passed their third Sickniess, then the Paper may
be

Plate IV.



In this Draught is shewn how you are to range your Scaffold



d Shelves to place your Worms , and Leaves to feed them.

be taken away ; and twice a Day give them new and fresh green Leaves to feed on. And every two or three Days remove them, and make clean their Boxes or Shelves, unless in times of their Sickness ; for then they are not to be touched : The Leaves which you take from them, when you give them fresh to feed on, you may lay in some convenient Place, and upon them a few new Leaves, to which the Worms that lay hidden in the old will come ; and then you may pass them with the said new Leaves to the rest of the Worms. The being careful to keep clean their Boxes or Shelves, is a special means whereby to preserve them : Wherefore, when you intend to do it, you must remove them, together with the uppermost Leaves whereon they lie, unto other Boxes or Shelves ; for with your Hands you may not touch them, till they have thoroughly undergone their third Sickness ; and then you may pass them gently with clean Hands ; provided that the Party that cometh near them smell not of Garlick, Onions, or any other strong offensive Smell, which Caution is to be observed at all times, whilst the Worms are feeding, &c. The first five Weeks of their Age, you must be very careful to keep them warm, and in time of Rain, or cold Weather, to set in the Room a Pan of Small-coal Dust, burning in it now and then some Incense, Benjamin, and such like as yield sweet Smells. But afterwards, unless in time of extraordinary Cold, give them Air, and take heed of keeping them too hot. As the Worms increase in Bigness, you may disperse them abroad upon more Boards or Shelves, and not suffer them to lie too thick together : And if you find any of them broken, or of a yellow glittering Colour, inclining to Sickness, cast them away, lest they infect the rest : And sort such as are not sick, the greatest and strongest by themselves ; for so the lesser will prosper the

better. Before they begin to spin, and about the latter End of their feeding, they must be often changed, and have Air enough, by opening the Windows of the Room, if it be not ill Weather; else the Silk, which is in their Belly, will cause so extraordinary a Heat in them, as to burn their Intestines, and sometimes burst them. The whole time of their feeding is about forty or forty-five Days, that is, from their first hatching, to their beginning to spin their Web. The best Discovery of their Maturity for spinning is, when they begin to quit their white Colour, and their Bodies appear of a clear transparent flesh Colour, especially upon their Tails, and are restless, neglecting to feed. Then you must prepare clean dry'd Branches of either Birch, Briars, Vine, Rosemary, or the Stalks of Lavender. Observe to dry your Twigs or Branches well in the Sun, because the least Moisture, join'd with the Heat of the Worms, would cause a great Disorder. Place your Boughs or Branches in Ranges against the sides of your Shelves upright, at about a Foot distance, the largest end resting upon the lowest Shelf, and the small end of the small Boughs resting against the next Shelf; securing them from falling, so that you may bend and spread them about, making as it were Arches of them. Then between the Foot of the said Boughs, upon the Shelves, you are to put the Worms, giving them fresh tender green Leaves, as many as they will eat; and as you perceive them to be ready to spin their Silk, they will be climbing up the said Boughs. In their getting up, you must take care that they do not mix two or three together, to make one Ball or Bottom; which will make the Silk double, and be no Profit to the Master. At this Period you must cleanse them very often, because they dung much. Now, if you perceive that in some Days after your Arches are fitted, and most of the Worms
are



See Page 100

In this is Shem in the manner of placing the twists for the we



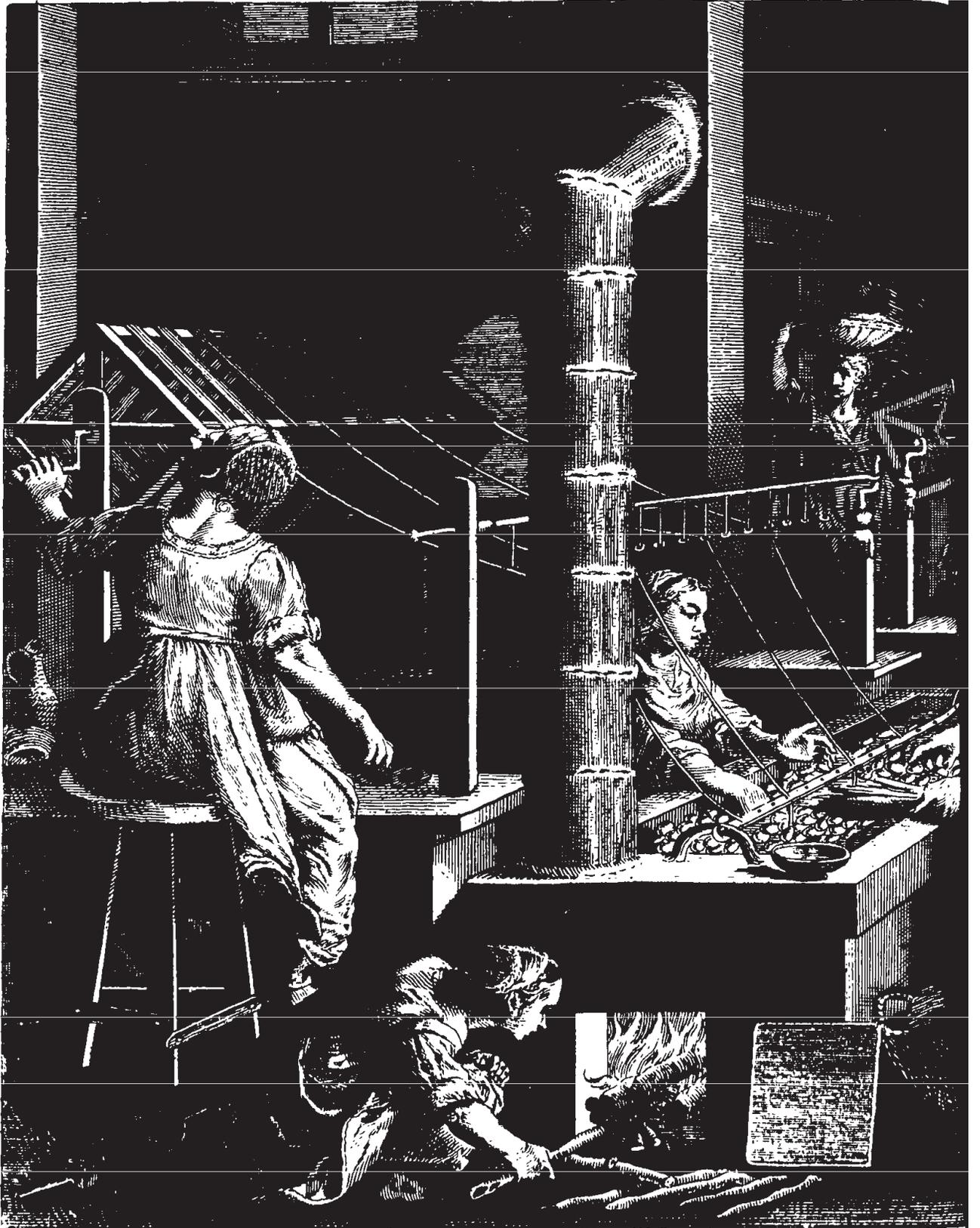
climb up and Spin their Silks 80

are getting, or got upon the Boughs or Twigs, and that some of them do not endeavour to get up, shift the Trash under them, and apply Vinegar and sweet Herbs, as before; or rub all their Apartments with the Leaves of Fennel, Lavender, or Thyme, and they will soon become diligent in their Labour. They must be by no means disturbed or interrupted in their Work, to the end that their whole Store may be exhausted. As for their manner of working, it is observ'd, that the first Day they make only a Web, the second Day they form their Cafes in this Web, and cover themselves all over with Silk. The third Day they are no longer seen; and the Days following they thicken their Cafes, always by one End or Thread, which they never break off themselves.

THESE have been some ingenious Persons, who have had the Curiosity sometimes to measure the Silk that completed one of their Cafes; which has been found to have been above three hundred Yards, and weigh'd but two Grains. When the Worms have finished their Balls, which is within four or five Days from their beginning to spin, though according to some, it is eight or ten Days before they have completed their Bottoms: then must you take away the Branches, carefully separating the Balls from them. Make choice of the very best Bottoms, to propagate their Seed for the next Year; which some give you these Signs to know them by, *viz.* The forwardest, the hardest, the reddest or best coloured must be chosen, and as many Male as Female Cafes. Note, Two hundred Silk-Cods will make one Ounce of Seed; that is to say, one hundred of Males, and one hundred Females, will produce that Quantity; for one Female Silk-Moth will lay two hundred Eggs, which are distinguished thus, the Male's being pointed

pointed at both ends of the Cafes, and the Female's more blunt on the ends, bigger belly'd, and loofer. And that care be had, that no Cafes be chosen, but those wherein the Aurelias are heard rolling. From the rest, wind off the Silk in four or five Days, or in ten at most, to prevent the Aurelia from eating through; which it will do, if you stay fifteen or twenty Days after they have done spinning. By this quick dispatch in winding off the Silk, you will have the best sort. But, if you have not time to wind them off presently, you must kill the Worms, either by the heat of the Sun, or in an Oven: if in the Sun, you must spread the Silk-Bottoms in the Sun at Noon-day, upon Planks, or such like, for an Hour or two; turning them often. After that, gather them all into a heap in a Linen Cloth, and also cover them so close, as to smother the Worms within their Bottoms; and continue so doing two or three Days. In case the Sun should not be hot or powerful enough, you must have recourse to the Oven, after the Bread is drawn; but let them not remain above an Hour in the Oven, lest the Silk should be singed, or being too dry, become unfit to be spun. There is another way to kill the Worms in their Bottoms, practised in *Messina*; where they have Furnaces, great Cauldrons, or Coppers for this use. These they fill half full with Water; then they lay a round Lid or Cover of plank or board within the Copper, which touches not the Water, altho' it lies within four or five Fingers breadth of it. This must be bored as full of holes as a Sieve; and covered with a thin Carpet of Darnix, or such like: then lay your Silk-bottoms upon the Carpet, stirring them often: and cover the Copper at top to retain the Heat; that it may smother the Worms in the Bottoms. When they are dead, take out the
bottoms,

Plate VI.



This Print represents the Machine to wind off the Silk f



the Cods, with Furnaces and Cauldrons for that purpose .

bottoms, and lay them in an airy Room, to dry up their moisture; then keep the Silk-bottoms in a place where they may not be pressed too hard, and where Vermin cannot come; you may reserve them till you have leisure to wind the Silk. By this method the Silk loseth not its Colour; and is as good and manageable as if it had been spun, when the Worms finished it.



*The Way of winding off the SILK, from all sorts
of Bottoms.*

SET upon the Fire a Kettle, or Cauldron, almost full of Water: make it just ready to boil, and take off the scum: then put in your Balls, which you must stir about with a little Brush or Whick; and, if the thread doth not appear, you must increase your Fire; but, if it comes easily, diminish your Fire, and you will find the end of the thread fasten'd to the Brush; which take hold of with your Finger, and stretch it two yards or more, until the courst of the Silk, which always comes first, is unravelled: cut off this part, and lay it aside, keeping fast hold of the other end still: when you have found the end of your Threads of Silk-Balls after this method, you must proceed to the winding of them with a Machine or Reel. According to the sort of Silk which you intend to make, you must take the number of the Threads together, holding them very close with your Finger and Thumb, to prevent any knots or trash passing together with the Silk; and, to render the Work more easy, you may place a Stick across

cross the Reel, which is called a *Lancet*, fixed a little higher than the *Bobbins*: in which Stick place a *Ring* made of *Wire*, to keep the *Threads* together, before they come to the *Bank* of the *Reel*; which *Threads* you must direct with your *Finger* and *Thumb*. In winding the *Silk*, you must continue the same number of *Threads* with which you began, to the conclusion. If one *Thread* breaks, you must join it together; if one *Bottom* ends before the other, you must supply it again. As your *Water* grows foul with dead *Worms*, or *Trash*, you must scum them off; or, when dirty, be supplied with clean *Water*. The value of the *Silk* consists in the clearness, lightness, and number of *Threads* joined together: The common sort is four *Threads*: if you have a mind to make that which is called *Organcine*, you must join six *Threads*; if that sort called *Verone*, twelve or fifteen *Threads* together. We are told by *Gentlemen* of good intelligence, that they are arrived to such a perfection in *China*, that the charge of making a pound of *Silk* there does not stand in above five *Shillings*; and almost any *Person*, *Man*, *Woman*, or *Child*, may work at it. And a *Man* or *Woman*, with a *Child* to assist in directing the *Thread* of the *Silk*, may, with a proper *Machine*, reel from the *Silk-Bags* one pound a *Day*.



How to preserve the SILK-WORM's Eggs.

IN about fifteen or twenty *Days* after the *Silk-Worm* has finished its *Bottom*, it will pierce its way out of its *Cafe*, transformed into a *Moth*. Therefore, before that time you are with a *Needle* and *Thread* to couple the *Male* and *Female* bottoms;

bottoms; and take care not to thrust the Needle thro' the bottom, for fear of hurting the Chrysalis, but on one side only; passing thro' the first Course, Down, or Sleeve; then hang them up where vermin cannot come; and when the Aurelia is turned to a Moth, and come forth, you are to take it by the wings, and set it upon a shelf, that the Male and Female may couple together. The Male may be distinguish'd from the Female, by having a lesser Body, broader Horns, and fluttering his Wings oftner, and more strongly than the Female. The Male fluttering with his Wings, will join and couple with the Female: The Female having first purged herself of a kind of reddish Humour by the fundament; must be left in that posture for about nine or ten Hours, in which they will continue sometimes for twenty-four Hours together, if they be let alone; and in that case the Female will receive very great hurt, or much Seed will remain in her Belly. Observe, after the Male and Female have coupled a sufficient time, (which, as I observed before, is about nine or ten Hours) that you be provided with some stuff that hath no Wool upon it, as fine Lawn, Linen, or Paper; hang this up in a Room, and put the coupled Moths together upon it, as they are; removing them by the Wings; and then the Female is to be gently pulled away, and not suffered to couple twice. The Female will then lay her Eggs, having first let fall another Humour, which is thought to proceed from the Seed of the Male: and the Male is to be thrown away as useles. The Seed, at first coming out, is of a pale Yellow; but within a few days after it is laid, turns to a liver Colour, which is a sign of Goodness; whereas those which remain Yellow, and don't change to a liver Colour, are of no value, having no fecundity in them. When you see that all the Moths are dead, and the Eggs turned to a liver Colour, you must not take them off

the stuff they are first laid upon *, but wrap the Eggs up in it; and put them into an Earthen Pot; which must be kept in a temperate Place, in Summer; in Winter, put them into a Box, which Box put into your Trunk or Chest amongst your Wool-len Clothes, where let them remain until the next Year.

Some account of the Profits arising from keeping of
SILK-WORMS.

SILK-WORMS, produced from an ounce of Eggs, eat, in their whole time of feeding, from two to three hundred Pound weight of Mulberry-Leaves: and that number of Worms will spin from five to ten pound weight of Silk, more or less, according as they are in largeness and goodness. They require the attendance of two Persons for about two months, one to gather and bring Leaves, the other to feed, clean, and manage the Worms, in which space of time the whole Work will be completed.

Note, That two Persons will attend and feed all the Worms that come of six Ounces of Eggs, till they be past their fourth Sickness, and within a Fortnight of their Spinning:

* *N. B.* It has been directed by most Persons who have treated on this Subject, that the Eggs are to be taken off from the Paper, (or whatever else they are lay'd upon) carefully with the Point of a Knife: this is an Error that has escap'd most of their Observations, for it cannot be done without manifest hazard of spoiling the Egg: Besides, it is contrary to Nature, who is ever careful in preserving the seminal Principle of both vegetable and animal Bodies; an instance of which is conspicuous in this little Egg; by supplying it with a glutinous Matter, which sticks and as it were rivets it to the thing the Moth first lays her Egg upon, and it is undoubtedly fastened on purpose that the young Worm at its time of hatching, may with more ease come out, and clear it self of its Shell; for otherwise was the Egg loose, it would be liable to numberless Accidents, and the young Creature be forc'd oftentimes to drag the Shell after it, and sometimes fall down and perish.

and

and then the Worms must be more carefully fed and attended; it being the chief time wherein they make and store up the materials for their Silk; then there are required five or six Persons to assist in feeding and managing the Worms.

It is estimated, that in *France* a fourth part of the Silk defrays all charges: and in *Italy*, where it has been longer improved, a sixth part will discharge all expences, clearing five parts: and they reckon the Mulberry-Leaves the half of the whole Charge, if they are forced to buy them. It is customary in many places where great numbers of Silk-Worms are kept, for Gentlemen to let out their Mulberry-Trees to the Poor, and such Persons who make it their business to nurse these Creatures; which turns to a very good Account.

Note, That the foregoing instructions concerning the management of the Silk-Worm, are agreeable to the Practice of those Countries where these Creatures are Nurs'd, &c. as a Trade for a livelihood, only I have interspers'd some late improvements made by divers Persons on this Subject. And that the Figures annexed to this Treatise are copy'd from the draughts, publish'd by *Le Tellier* in his Treatise on this Subject (excepting the Plate representing the several Transformations of the Silk-Worm, which was delineated by the ingenious Mr. *Eleazar Albin*) printed at *Paris*. That Gentleman, from his nice, curious, and long Observations on this pleasant, and no less profitable Subject, having discovered more of the nature and management of the Silk-Worm, than any that went before him; and as he himself tells us, that not only many of his predecessors were masters of Silk-Worms, but for his own part he was so particularly curious in this Business, that he took a Tour thro' the several Provinces of *France*, into *Spain*, *Italy*, and other

places where the Silk-Trade was establish'd, on purpose to observe the different ways of managing the Silk-Worms. And from the then most approved Method he delineated these curious Draughts, which I have copy'd, excepting in a few Particulars that I altered, that I might thereby adapt them to the more improved Discoveries of modern Observations.

I shall here subjoin the manner of Breeding, &c. of SILK-WORMS, as practised by many young Ladies and others of this Kingdom, who keep these Creatures for their diversion.

AT the season of the Year for hatching the Silk-Worms Eggs (which as I observed before is about the beginning of *May*) they provide some Sheets of fine white Cap-paper, and each of these Sheets they make into the form of a Dripping-Pan, by turning up the Edges of the Paper about an Inch and half on every side, in these Paper Pans * they put the Silk-Worms Eggs, placing them in a Chamber Window, where the Sun shines powerfully upon them, and securing them from Cats, Birds, &c. they there leave them day and night to hatch of themselves, and when they perceive the Worms begin to come out of their Eggs, they give them young Mulberry-Leaves, or for the want of them, they feed the Worms with the Leaves of Lettice, till they can have Mulberry-Leaves, and then they keep them constantly to that diet. And, after this manner, in these Paper Troughs or Pans they feed them till their spinning time, taking care to clean them every

* There is a Conveniency in feeding the Worms in these Paper Troughs, because they may the more easily be removed, either up Stairs or down, or from one Room to another, if there should be occasion.

Day,

Day, or as often as Occasion requireth it; and if they are minded to remove the Worms to other Troughs or Pans, they give them a few fresh Leaves, and the Worms will come presently upon them. So these Leaves they remove with the Worms upon them; but if the Worms are grown large, they take them gently in their hands, and put them into other Troughs. When the Worms have fed their full time, and are ready to spin their Silk, they roll up white Paper like a Wafer, these they pin up against the hangings of a Room, or to Lines tied cross the Room, and in these Papers they put every single Worm, as they perceive it wants to spin, which it will begin to do generally as soon as it is put into the Paper. When the Worm has finished its case, and changed into a Chrysalis, which is known by hearing it rattle, when it is shaken at the Ear. Then they proceed to wind off the Silk, according to their different Methods; never suffering the Moth-Fly to eat its way out of the case, not even of those that are designed to propagate Seed for the next Year.

A GENTLEMAN whom I have known to be very particularly curious in his Observations and Experiments upon the Silk-Worm; his Method in winding off the Silk was, as soon as the Worms had finished their Bottoms, and changed into a Chrysalis, to put the Bottoms into warm Water, with some Spirit of Wine in it, which by Experience he found facilitated the winding off the Silk very much; the Ends he found very easily, and wound it on a Card in his Hand, without any Reel or Machine at all: And as the Silk-Cases were wound off, he took the Chrysalis of each, and placed them in one of those clean Paper-pans, erect upon the piqued end; and when its time was accomplished, that it was to enter upon its last Transformation of a Moth-Fly, it assumed its new State, as well as if it had continued the whole
time

time in its Silk-case ; and this Method has been observed by divers other Persons, who wind off the Silk after the same manner. When the Silk-Moths are come out of their Shells, being perfectly transformed, and are put into such Paper Dripping-Pans, or Troughs, as they were bred in. There they will couple, and lay their Eggs ; when that is over, the Papers with the Eggs upon them (never attempt to take the Eggs off) are to be put into a Chest or Trunk one upon another, and without any other Art or Means ; there let them remain till the next Spring.

Note, I am very credibly inform'd, of some Ladies in *England*, who keep great Numbers of Silk-Worms, that besides the Pleasure they take in feeding and observing these wonderful Creatures, make use of the Silk-bottom, which they cut (after the outer Sleeve or Down is off) into artificial Flowers to wear in their Heads, which they themselves paint and colour, to imitate Nature, and is thought to be the most fitting thing in being for that purpose.

Some Instructions for the Increase and Planting of Mulberry-Trees.

What Ground is fit for the Mulberry-Seeds, how the same is to be ordered, and in what manner the Seeds are to be sown therein.

THE Ground which ought to be appointed for this Purpose, besides the natural Goodness of it, must be reasonably well dunged, and withal so situated, as that the Heat of the Sun may cherish it, and the nipping Blasts of either the North Wind, or the East, may not annoy it : The Choice thereof thus made ; that the Seeds may the better prosper, and come up after they be sown, you must dig it two Foot deep, breaking the Clods as small as may be ; and afterwards you may divide the same into several
Beds

Beds, of not above five Foot in breadth, so that you shall not need to indanger the Plants, by treading upon them, when either you water or weed them.

THE Mulberry-seeds you may lay in Water for the space of twenty-two Hours, and after that you may dry them again half dry, or somewhat more, that when you sow them they may not cleave together: Thus done, you must cast them upon the aforesaid Beds, not altogether so thick as you use to do other Garden-feed, and then cover them with some fine Earth (pass'd thro' a Seive) about half an Inch thick. In dry Weather you must water them every two Days at farthest, as likewise the Plants that may come off them; and keep them as clean from Weeds as possibly you can.

THE time in which you ought to sow them for your best Advantage, is either in *March, April, or May*, when Frosts are either altogether past, or at the least not so sharp, or of so long Continuance, as to indanger their up-spring.

THERE is yet another way to sow them, and that is as follows; you may (being directed by a strait Line) make certain Furrows in the Beds abovementioned, of four Fingers deep, and about a Foot in distance the one from the other: After this, you may open the Earth with your Hands, on either side of the aforesaid Furrows, about two Fingers from the bottom, and where you have so open'd it, you may sow your Seeds; and then cover them half a Finger thick with the Earth, which before you open'd.

When the Plants that are sprung up of the Seeds are to be removed, and how they are to be planted the first time.

IN the Months of *September, October, November, December, March or April* the next Year after the Seeds are sown, you may remove their Plants, or in the Month of *January*, (if it be

not in frosty Weather) and set them in the like Beds as before, and about a Foot from one another, but first you must cut off their Roots about eight Inches in length, and their tops about half a Foot above their Roots, more or less, according to the Strength of the said Plants, for the weaker they be, the less tops you may leave them. In this manner you may suffer them to remain, weeding and watering them (as need shall require) till they be grown six Foot in length above their Roots, whereunto when once they have attained, you may cut their tops, and suffer them to spread, always having a care to take away the many Branches, or Suckers, that may any way hinder their Growth, until they be come to their full length of six Foot, as aforesaid. Observe to set the Plants (whenever you remove them) always in the same Position as they grew, that is, the same side towards the Sun.

When and how the Plants are to be removed the second time, and in what manner they are to be planted where they shall remain.

IN the Months aforesaid (according as your Plants are grown strong) you may remove them either into the Hedges of your Fields, or into any other Grounds. If in Hedges, you must set them sixteen Foot from one another : If in other Ground, intending to make a Wood of them eighteen Foot at the least. But a Month before you remove them, you must make the Holes (wherein you purpose to set them) about four Foot in breadth, and so deep as that their Roots may be well covered, and half a Foot of loose Earth left under them, having always a special care so to place them, that they may receive the Benefit of the Sun, and not to be shadowed or over-spread by any neighbouring Trees.

F I N I S.